



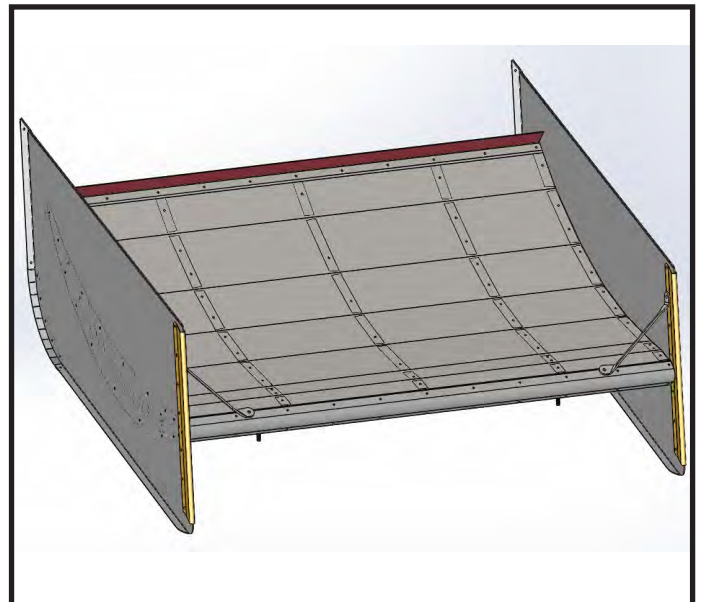
HRP NOSE WING ASSEMBLY INSTRUCTIONS FOR

SHK NOSE WING

MOST USED SPRINTCAR WING IN THE WORLD!



Wind Tunnel Tested
CAD Designed and Engineered
Tested with Air Flow Simulations
CNC Processed for Accuracy



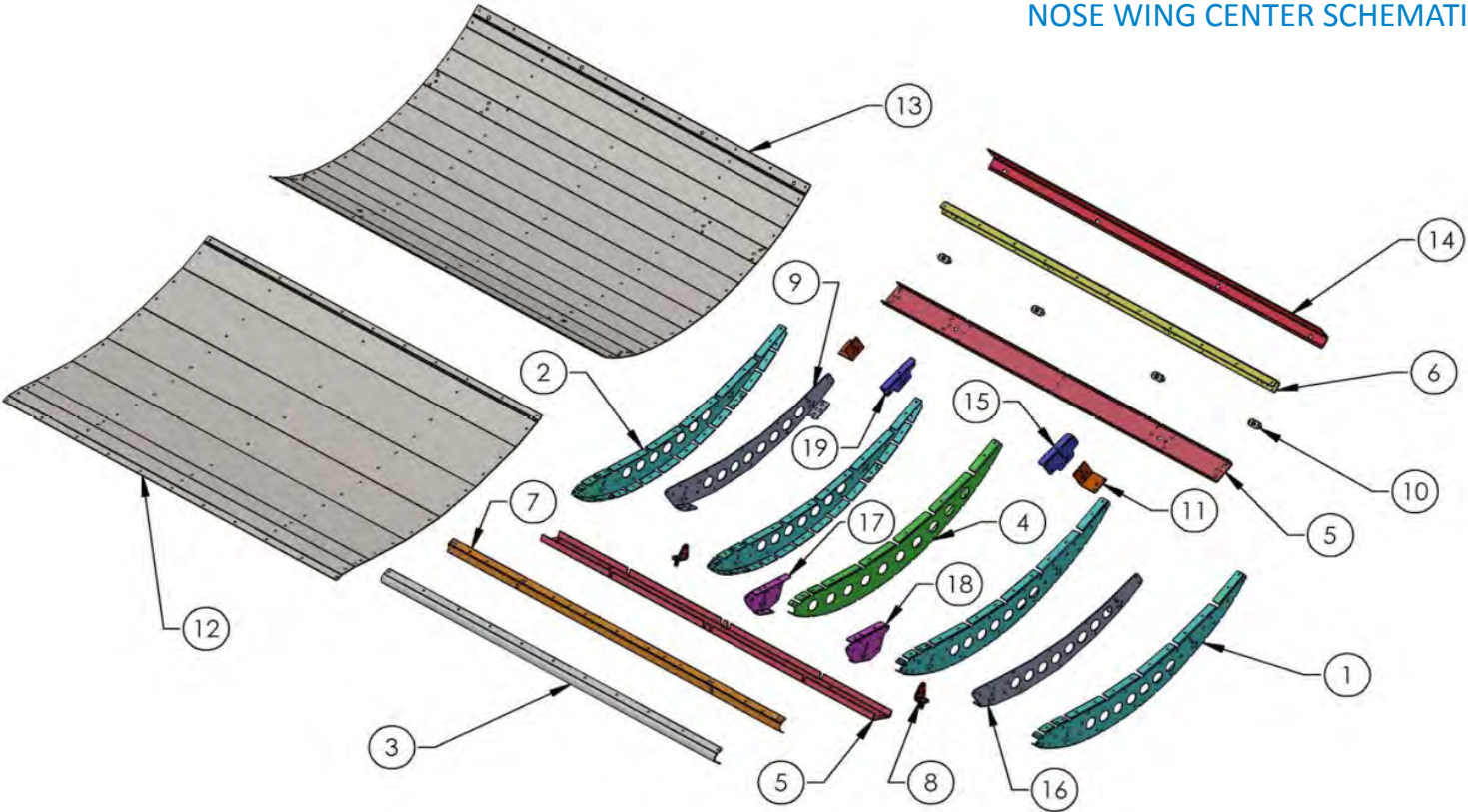
Please read these directions thoroughly and check for all parts before starting.

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Note: If a Specialty Side Board has been purchased, then read through the General Side Board Assembly Guide on pages 9 and 10 and assemble the specialty board similarly.

NOSE WING CENTER SCHEMATIC



PRE ASSEMBLY PARTS CHECK

Verify that all quantities of parts are included by first checking them off of the checklist on page 4



TOOLS NEEDED:

- Rivet Gun (1/8" & 3/16")
- Drill (1/8" & 3/16" Bits)
- Hammer
- Pin Punch
- Large Clean Work Area

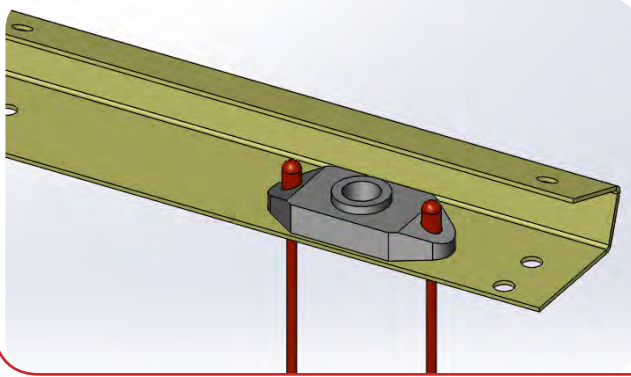
NOSE WING CENTER PARTS LIST

SKU #	HRP #	PART DESCRIPTION	QUA	CHECK
1	SHK1002-LH	LH SHK Profile	2	
2	SHK1002-RH	RH SHK Profile	2	
3	VFT1017	Nose Cap	1	
4	SHK1002-C	Center Profile	1	
5	SHK1006	Cross Bracket	2	
6	SHK1015	Back Edge	1	
7	VFT1016	Nose Backer	1	
8	VFT1005	Front Mount	2	
9	SHK1002-BL-RH	RH Profile Stiffener	1	
10	85-35-295-15	D-ZEUS Clip	4	
11	VFT1007	Back Mount	2	
12	SHK1022	Top Skin	1	
13	SHK1024	Bottom Skin	1	
14	VFT1096	Wicker Bill	1	
15	SHK1010-B-LH	LH Back Bracket	1	
16	SHK1002-BL-LH	LH Profile Stiffener	1	
17	SHK1010-F-RH	RH Front Bracket	1	
18	SHK1010-F-LH	LH Front Bracket	1	
19	SHK1010-B-RH	RH Back Bracket	1	

HARDWARE PARTS LIST

HRP #	PART DESCRIPTION	QUA	CHECK
AD41-43BS	1/8" Rivet	215	
AD62-64BS	3/16" Rivet	40	
HRP0310	D-ZEUS Button	4	
1/4 - 20 Flange Nut	1/4 - 20 Nylock Flange Nut	2	
VFT1003	External Mount	4	
SHK9059-LH	LH Brace	1	
SHK9059-RH	RH Brace	1	
VFT1034-LH	LH Aero-Nose Cap	1	
VFT1034-RH	RH Aero-Nose Cap	1	
HRP9003	8" Oval Sticker	1	

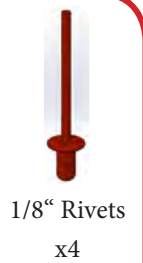
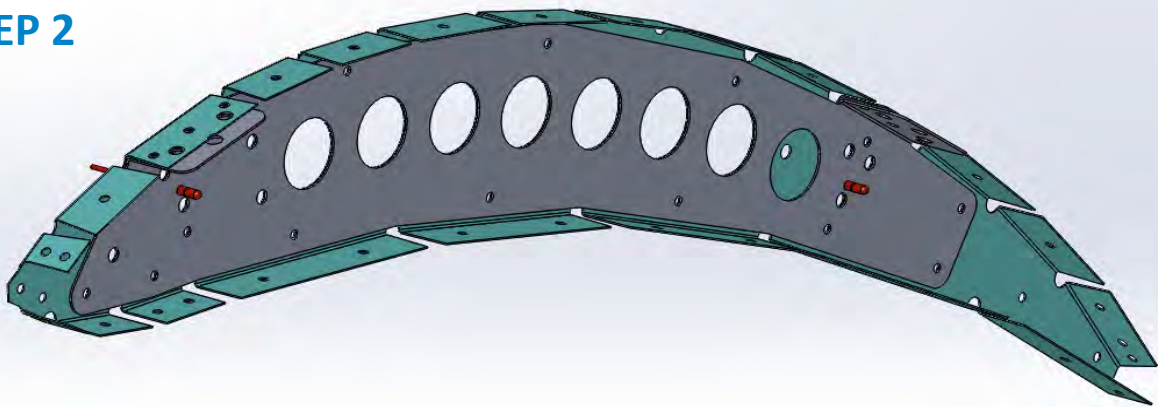
STEP 1



1/8" Rivets
x8

Rivet on x4 D-ZEUS Clip (10) to the Back Edge (6)

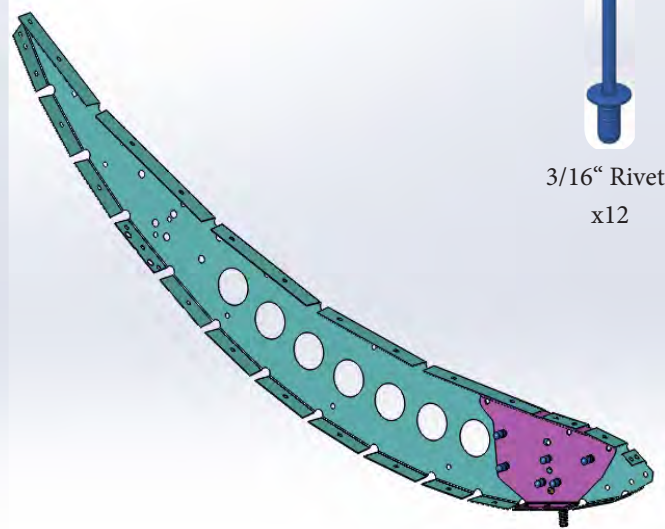
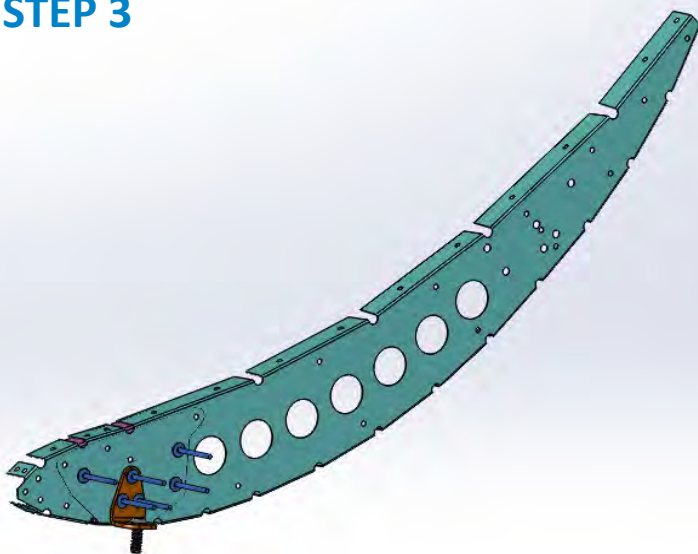
STEP 2



Rivet on the Profile Stiffeners (9, 16) to the x2 SHK Profile (1, 2)

Repeat: 1x LH
1x RH

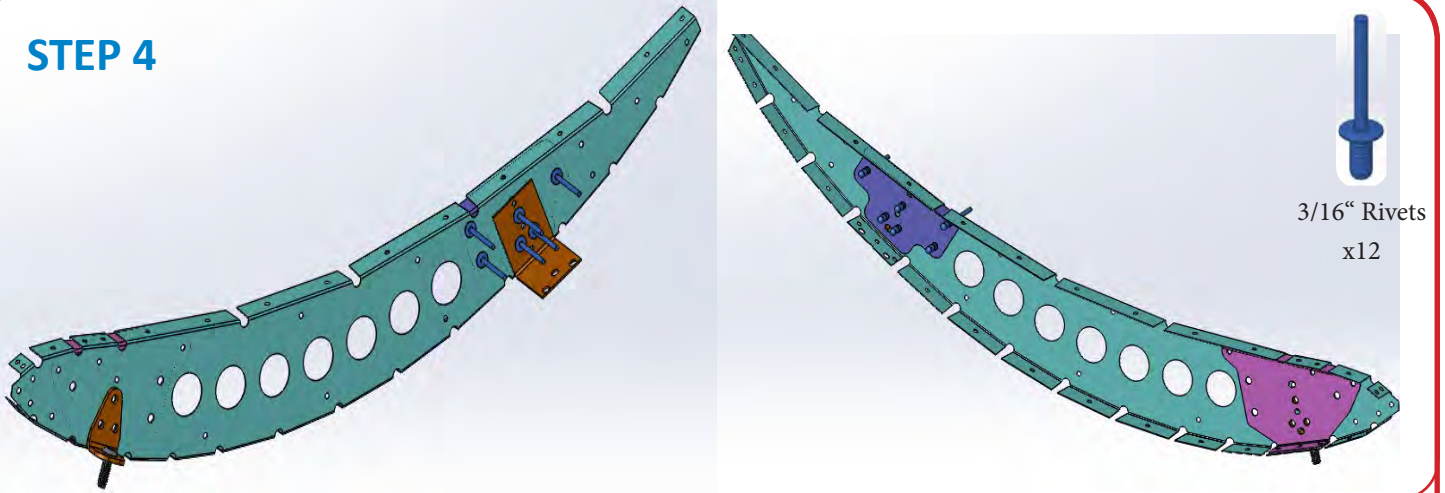
STEP 3



Rivet on the X2 Front Mount (8) and Front Bracket (17, 18) to the x2 SHK Profile (1, 2)

Repeat: 1x LH
1x RH

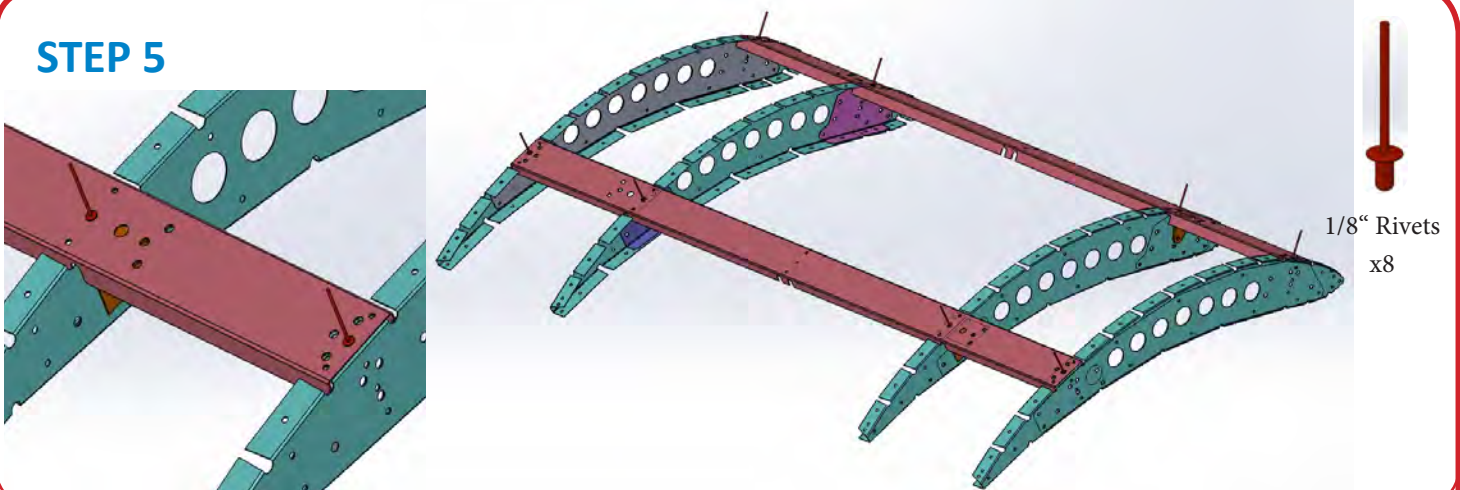
STEP 4



Rivet on the Back Mount (11) and Back Bracket (15, 19) to x2 Step 3

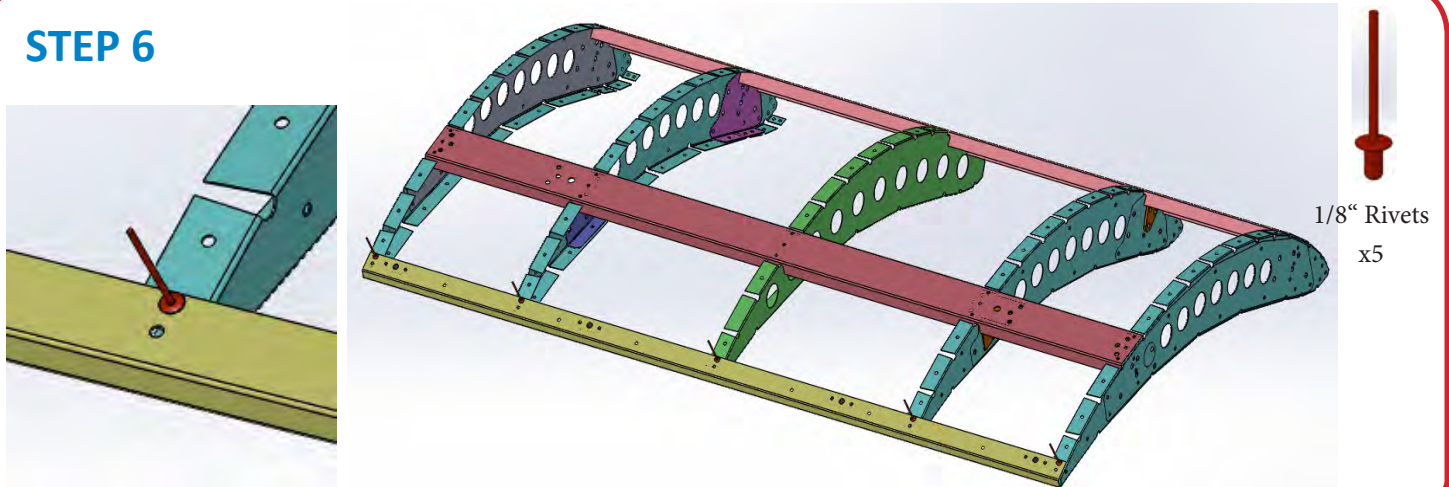
Repeat: 1x LH
1x RH

STEP 5



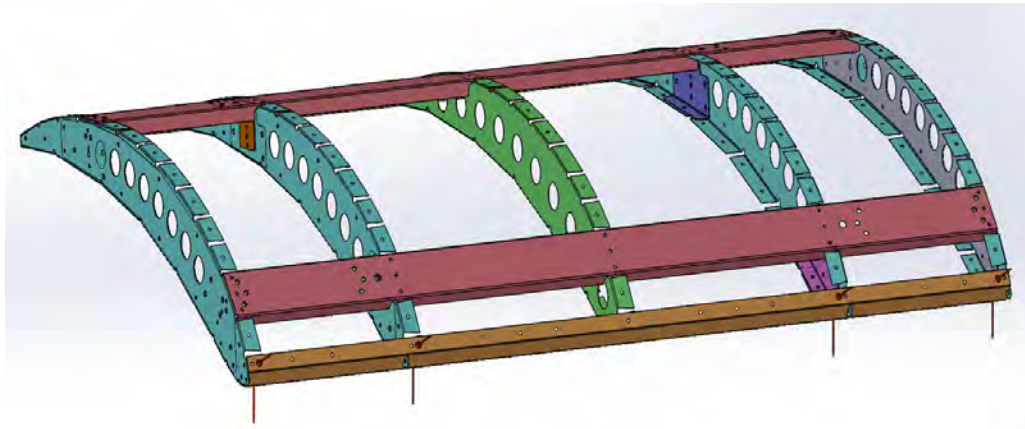
Rivet x2 Step 2 and x2 Step 4 to the Cross Bracket (5)

STEP 6

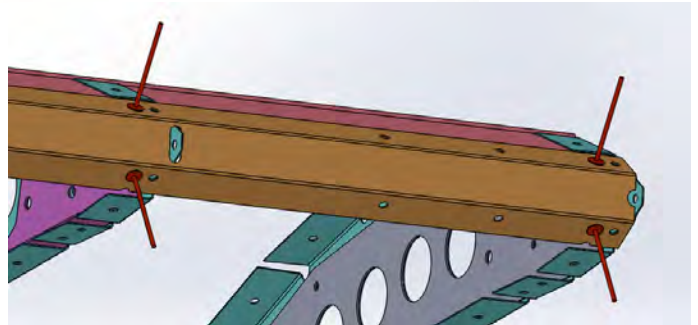
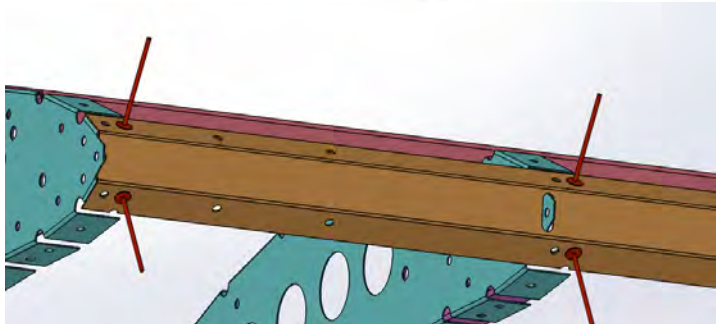


Rivet Step 1 to Step 5 and then rivet the Center Profile (4) to Step 1

STEP 7

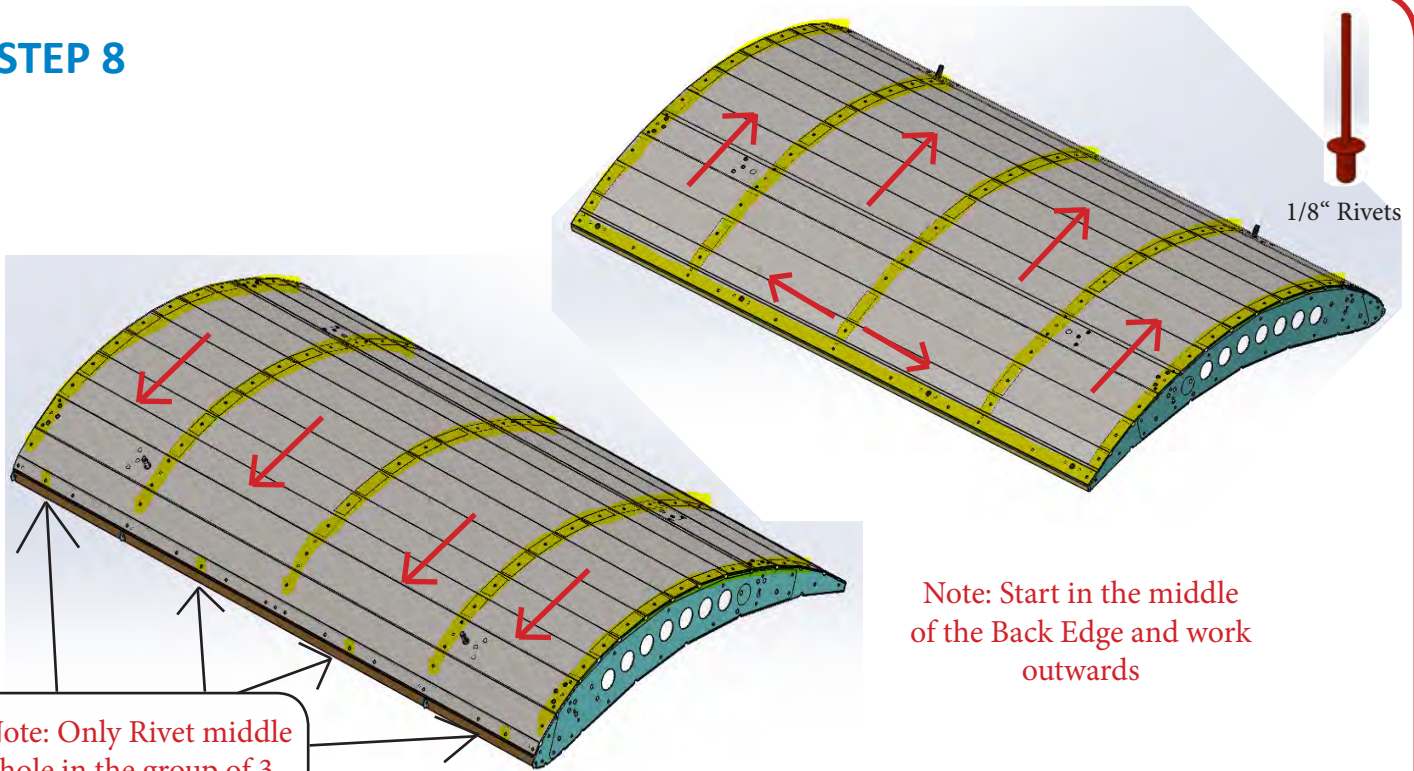


1/8" Rivets
x8



Rivet the Nose Backer (7) onto Step 6

STEP 8



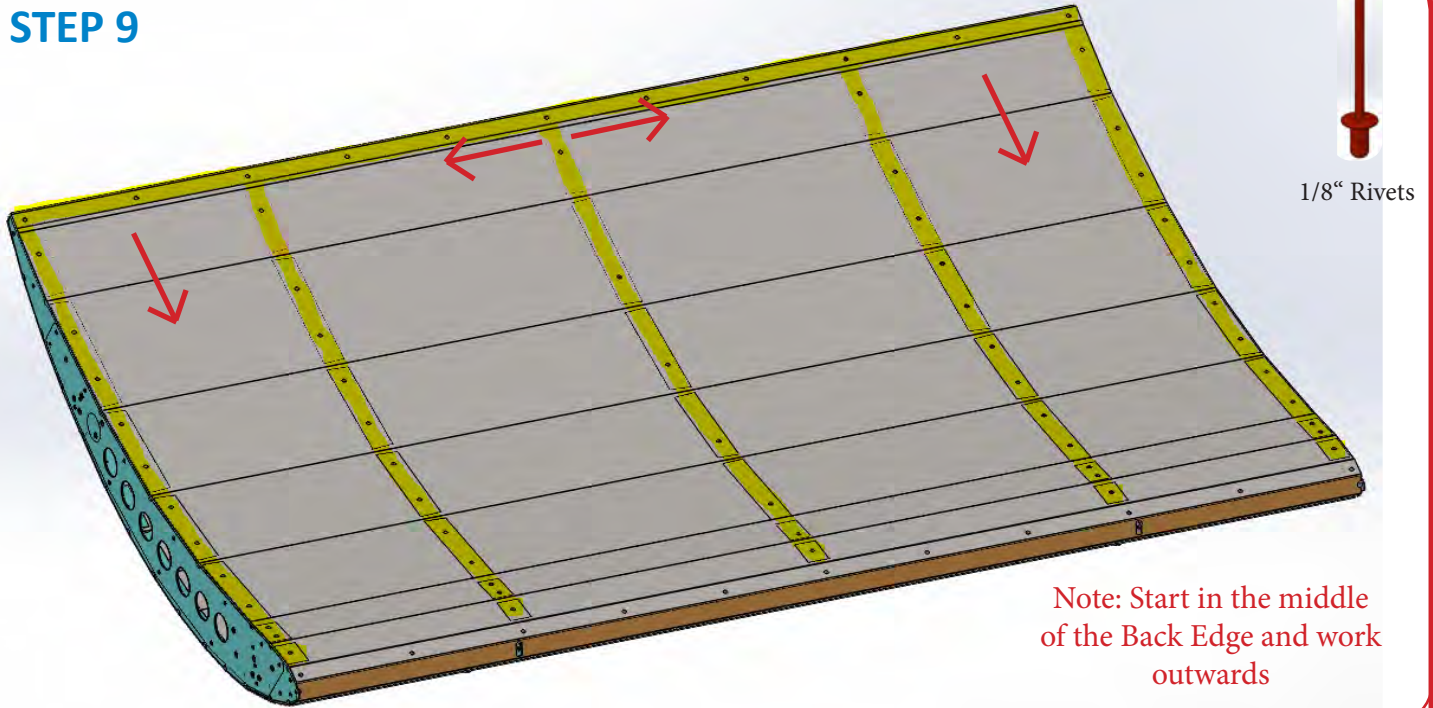
1/8" Rivets

Note: Start in the middle
of the Back Edge and work
outwards

Note: Only Rivet middle
hole in the group of 3

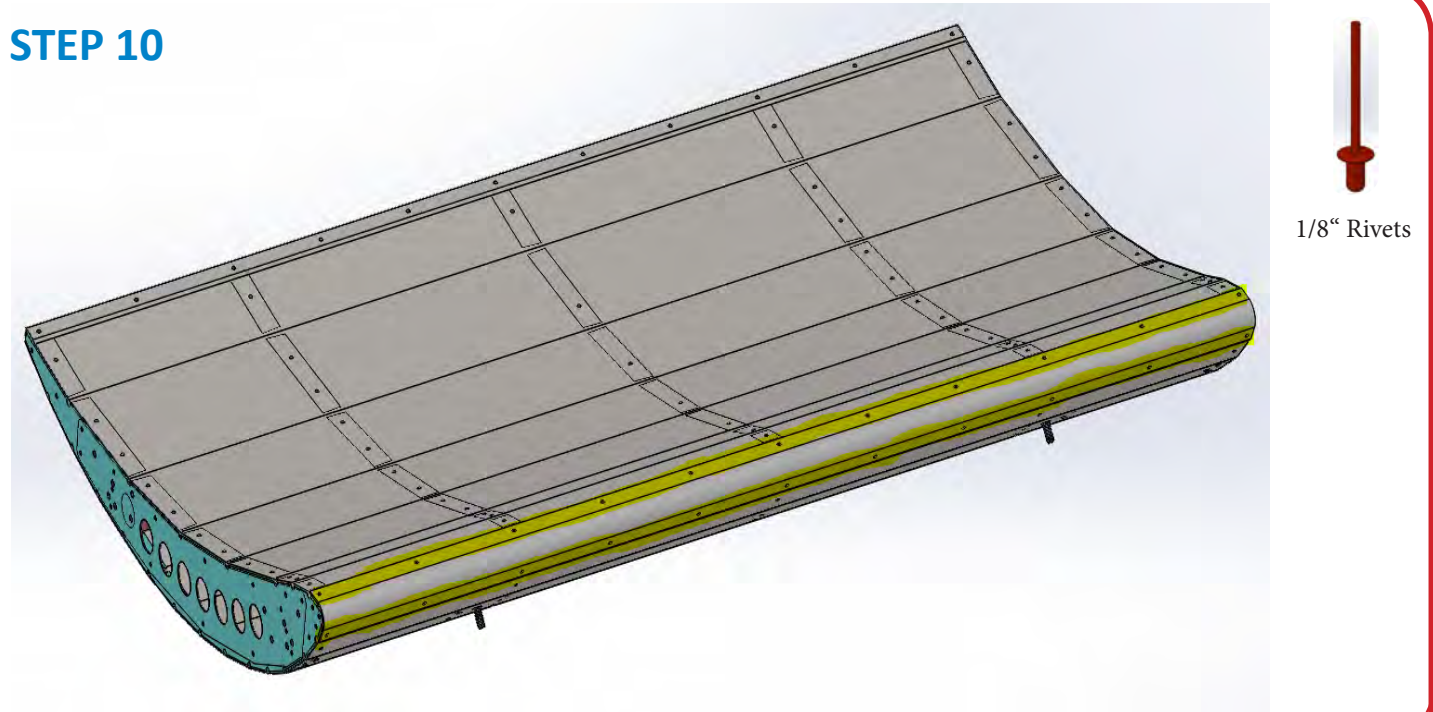
Rivet the Bottom Skin (13) to Step 7 by riveting the 1/8" holes highlighted

STEP 9



Rivet the Top Skin (12) onto Step 8 by riveting the 1/8" holes highlighted

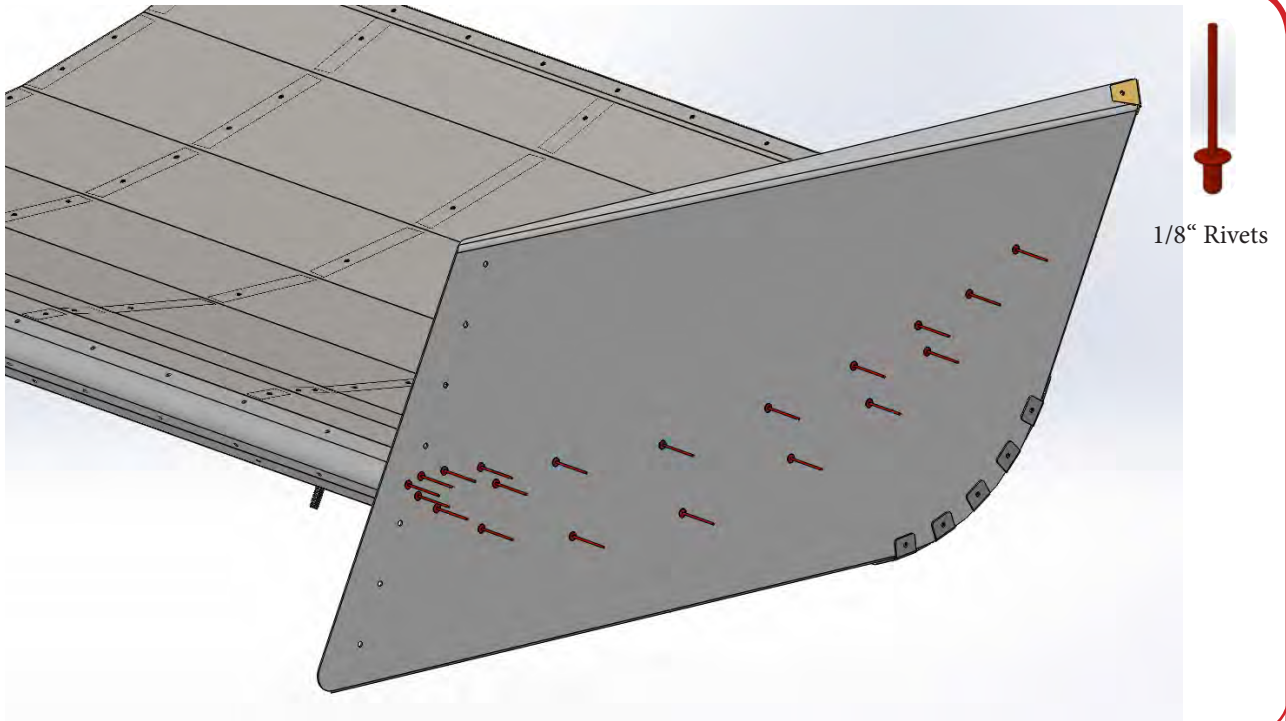
STEP 10



Rivet the Nose Cap (3) to Step 9 by riveting the 1/8" holes highlighted

Side Board Attachment

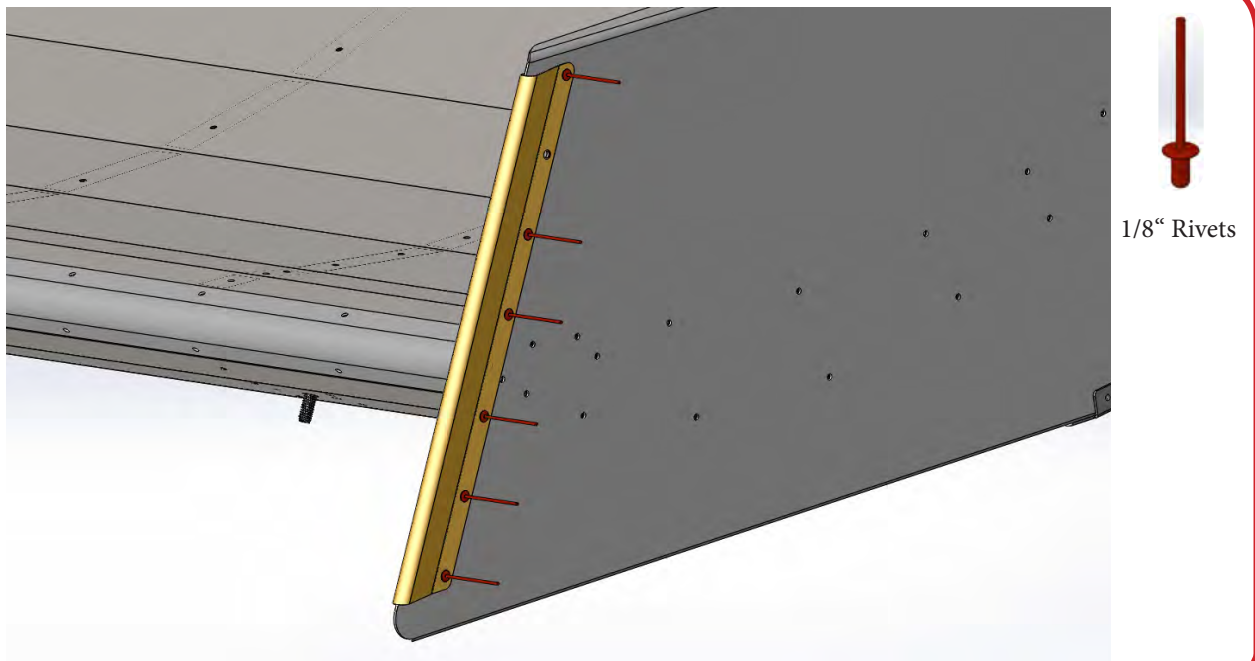
STEP 1



Rivet the Side Boards to the Nose Wing Center Assembly

Repeat: 1x LH
1x RH

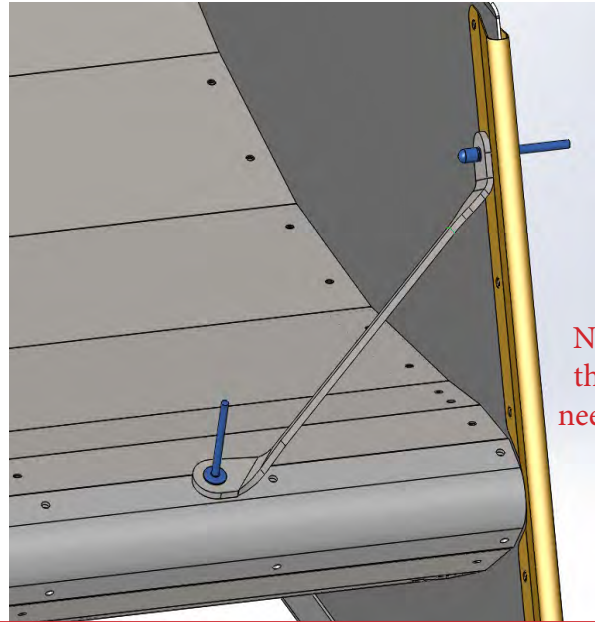
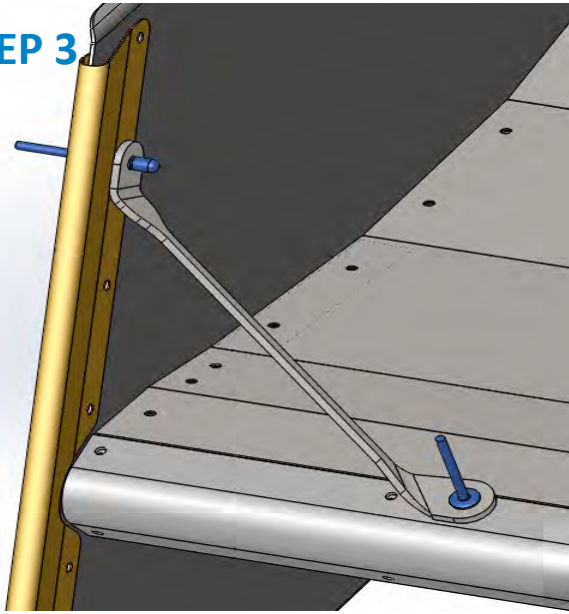
STEP 2



Rivet the Aero-Nose Caps to the Side Boards

Repeat: 1x LH
1x RH

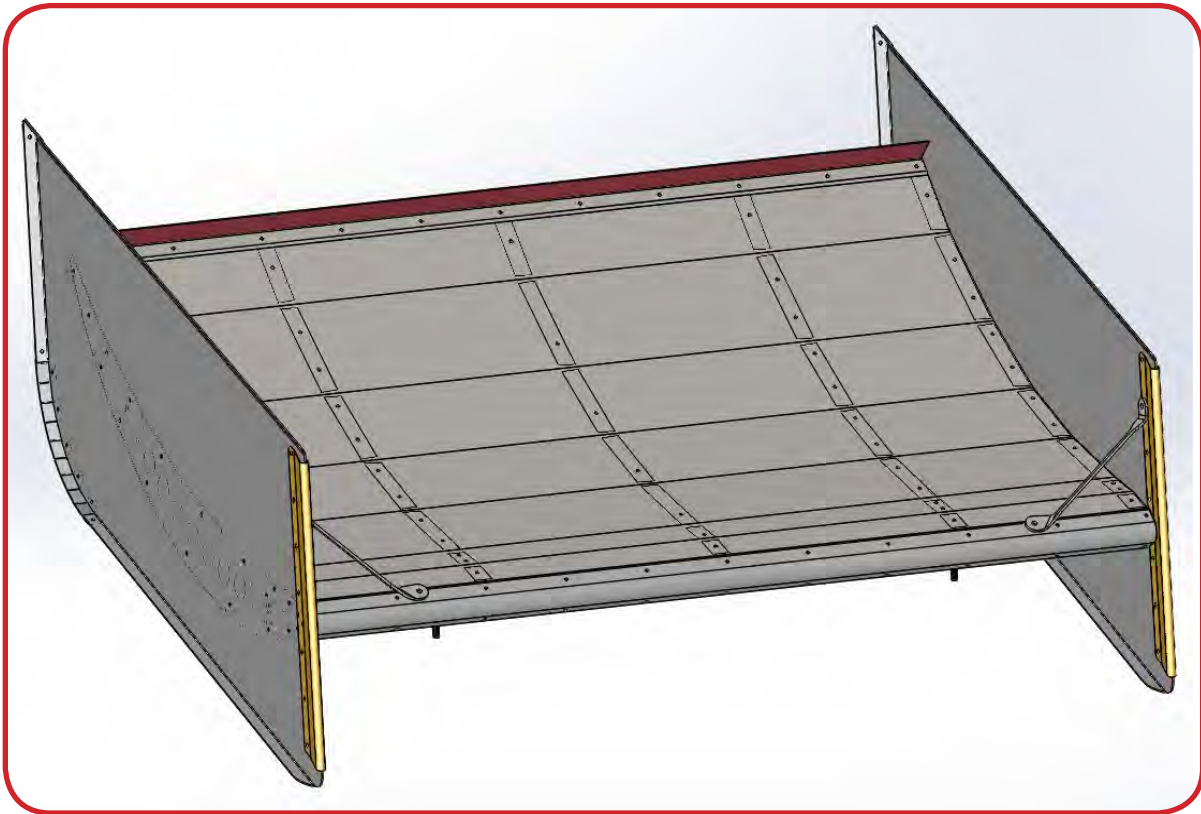
STEP 3



3/16" Rivets
x4

Note: Holes for
the Braces may
need to be drilled

Rivet each Brace to the Nose Wing Center Assembly and the Aero-Nose Caps Repeat: 1x LH
1x RH



Thank you for your purchase of our SHK Nose Wing. For any problems with assembly, or for assistance and clarification, please call (262)-457-5015 for help.



NO MATTER WHAT OR WHERE YOU RACE, WE GOT YOU COVERED!

SHOP & TRAILER ACCESSORIES

hrpracing.com



WEEKLY MAINTENANCE SHEET

GREASE

- Torque Ball
- Torsion Bars
- King Pins
- Rear Torsion Arm Bolts
- Front Torsion Arms
- Birdcage Bearings (4 Races)
- Swivel Coupler (6-8 Races)

CLEAN

- Air Filter
- Crankcase Breather
- Nozzles
- Fuel Filter
- Rear Axle Splines

GENERAL

- Adjust Valves
- Inspect Spark Plugs
- Reinstall Ing. Box & Tac
- Cut Open & Inspect Oil Filter
- Change Oil (4 Races)
- Check Water Level
- Oil, Assemble & Install Air Filter
- Square Rear End (4 Races or Contact)
- Install Correct Shocks
- Install Correct Bars
- Check Stop Bolts For Wear
- Check Fuel In Tank (10 gallons)
- Complete Bolt Check
- Install Correct Gear
- Check Gear Oil Level
- Check Brake Fluid Level
- Check Brake Pads & Rotors
- Install Seat Cushions
- Fill Fuel Jugs

TRAILER

- Clean Out Trailer
- Paper Towels
- WD-40
- Glass Cleaner
- Tear Offs
- Safety Gear
- Brake Cleaner
- Gas Can
- Kerosene

NOTES

INFO

Date _____
Finish _____
Track _____
Car _____
Engine _____
Rear End _____



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